



# COMPOUNDING, FILL-FINISH OF TUBES

Unither Pharmaceuticals is a Global Pharmaceutical CDMO specialized in single dosage forms to simplify the lives of patients.

ULM is dedicated to the development and manufacture of healthcare products in semi-solid and liquid forms, including for tubes

## TUBES TECHNOLOGY SPECIFITIES



**Filling volume:**  
From 10 to 300 ml



**Viscosity:**  
Ideal for gels and creams



**Packaging material:**  
Low Density Polyethylene (LDPE)



**Design :**  
Different combinations of Bottles & Caps



**Protected** from air oxydation, light and moisture



**Soft nozzle tip** to encourages direct application with great precision

## ADDITIONAL INFORMATION

**Capacity:**  
10 million tubes/year

**Lines:**  
1 tube line

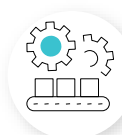
### Advantages:

- ★ Multidisciplinary and international team
- ★ Flexible solutions for marking of the doses

### Authorizations:

- ★ FDA (USA),
- ★ EMEA (Europe),
- ★ ANVISA (Brazil),
- ★ and most of other authorities worldwide

## 2 TYPES OF COLLABORATION



**Contract Development & Manufacturing**  
for strategic outsourcing



**Turnkey products & Dossiers**  
for licensing-in

## COLOMIERS PLANT

### Manufacturing in Colomiers (France)

- ★ Formulation and implementation of processes for drugs and medical devices
- ★ Scale-up and validation of manufacturing processes

### Unither Liquid Manufacturing

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**OTHER TECHNOLOGIES:** Sterile liquids (BFS, Preservative free Multi-dose), Non- sterile liquids (Liquid stick-packs, Bottles, Nasal sprays), Solids & Semi solids (Tablets & capsules, Ovules & suppositories)

